

# LAMPIRAN 7

# RESEP MASAK KANJI

AIR JET LOOM

	KONSTRUKSI			RINGAN			BERAT			RAYON								
	KA	Ne	TE	KA	Ne	TE	KA	Ne	TE	KA	Ne	TE	KA	Ne	TE			
STARCH	2241	30 SLUB	5,300	189	40 CD	5,040	2248	FASHION 30 CD 1	8,352	04-039	50 CM	6,888	638	30 RY	4,690	04-001	50 RY	5,030
WAX				1134	40 CD	5,040	1194	40 CD	4,424	1217	40 CD	8,048	684	30 RY	5,060	673	60 RY	5,968
ACRILIC				SDB	40 CD	6,012	327	50 CM	5,540	136	40 CD	8,336	691	30 RY	5,060	04-036	50 RY	5,040
PVA	074	20 CD	6,342	1137	40 CD	4,280	04-008	50 CM	5,652	1191	40 CD	8,352	6603	30 RY	4,730	6,608	31 RY	6,144
	2233	30 CD	4,470	074	20 CD	6,342	2257	30 CD	8,080	309-2	50 CM	6,408	6604	31 RY	5,360	6,609	60 RY	6,144
	2250	30 CD	4,590	075	20 CD	3,800				04-038	50 CM	8,864						
	2253	30 SLUB	3,300							309-2S	50 CD	6,396						
JENIS MATERIAL																		
CORN STARCH		100			100			50		50	60			75			50	
SOLVINOL WAX		10			10			10		10	10			10			10	
TOP SIZE								0			5			5			5	
JAPAN POVAL											80							
MULTIVIOL HDMV		25			50			110		110	0.2			0.2			0.2	
MULTIVIOL HVG		0.2			0.2			0.2		0.2				0.2			0.2	
FUNGISIDE																		
ANTI SEPTIC																		
ANTI STATIC																		
ELEROL																		
AFTER WAX		+/- 4			+/- 4			+/- 4		+/- 4	+/- 4			+/- 4			+/- 4	
DK WAX AW		135.2			160.2			170.2		170.2	155.2			115.2			115.2	
TOTAL MATERIAL		8.72%			10.34%			11.35%		11.35%	10.70%			6.78%			6.78%	
OUTLOOK		7.35%			8.81%			9.87%		9.87%	9.29%			5.53%			5.53%	
KONSENTRASI		800			800			1,100		1,100	800			800			800	
AIR AWAL (LITER)		1,350			1,350			1,300		1,300	1,250			1,500			1,500	
TOTAL LARUTAN MIX (LITER)		1,550			1,550			1,500		1,500	1,450			1,700			1,700	
TOTAL LARUTAN FEED BACK		10-12			10-12			13-16		13-16	13-16			8-11			13-16	
TOTAL LARUTAN FEED BACK		9-11			9-11			13-14		13-14	13-14			7-10			12-15	
VISCOSITAS FEED BACK		9-11			9-11			11-14		11-14	11-14			5-7			7-9	
VISCOSITAS SIZE BOX		9-11			9-11													
SIZE PICK UP (%)		2250=10,07			1134/189=10,6			2248=5,71		2248=5,71	136=7,11			638=10,2			04-001=13,13	
		2233=10,34			074=4,52			FS 30=9,5		FS 30=9,5	1181=6,98			664/691=9,41			673=13,98	
		2254=14,3			SDB=8,3			327=15		327=15	309-2=10,6			692=9,1			DBM=6,36	
					C 8460=9,6			1194=11,63		1194=11,63	1217=7,3			6604=10,14			6609=13,67	
					075=5			04-008=11,53		04-008=11,53							6610=10,11	
YARD PER LITER ?																		