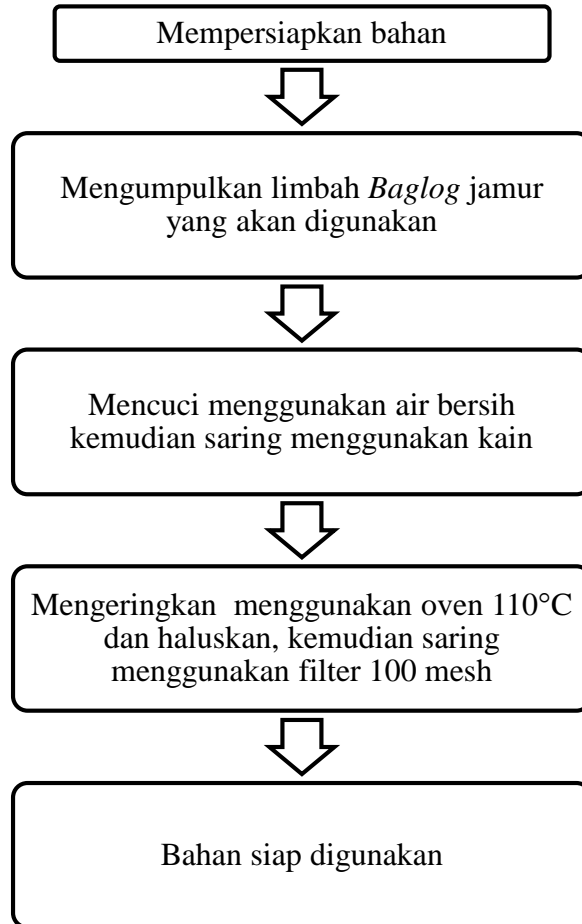


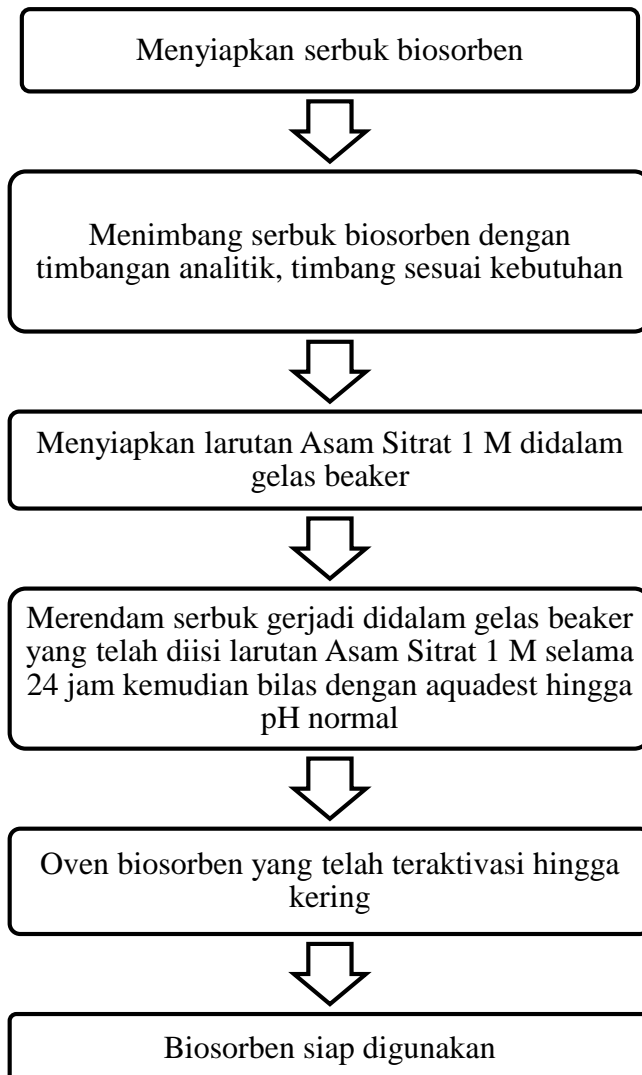
LAMPIRAN I

LANGKAH KERJA PENGUJIAN

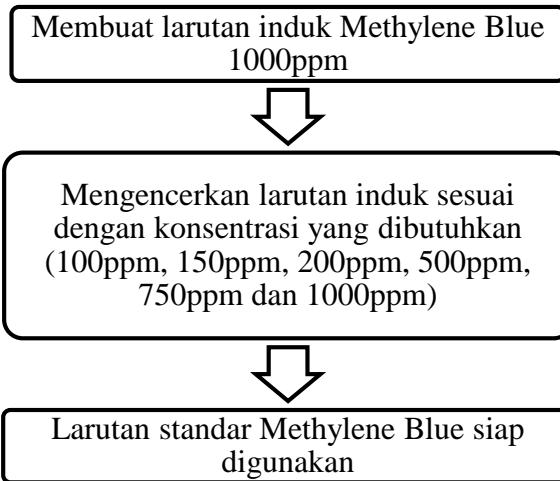
a. Persiapan Biosorben *Baglog*



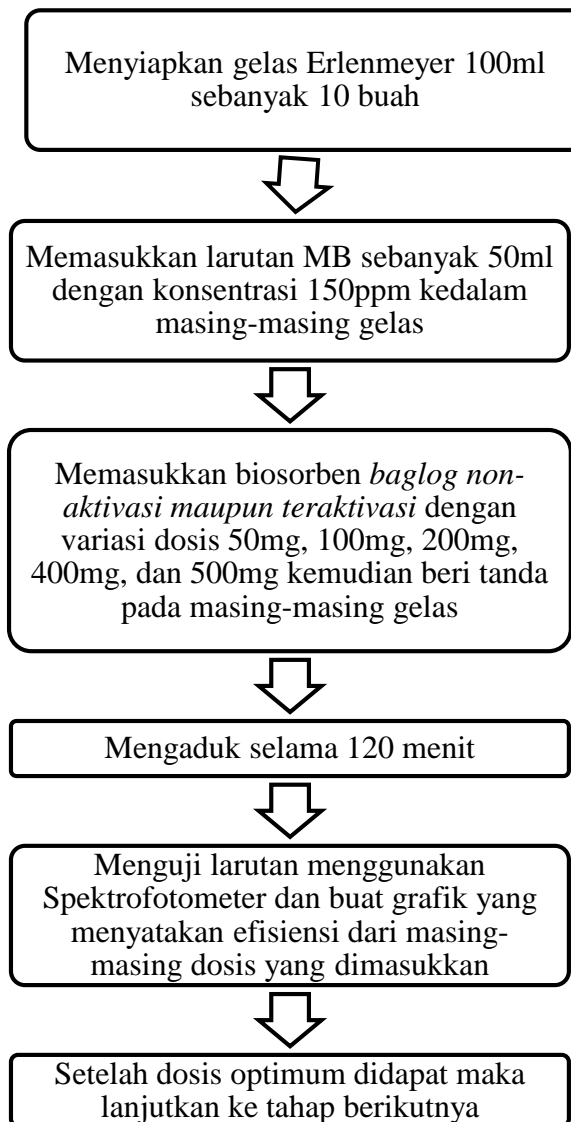
b. Aktivasi Biosorben *Baglog* dengan Asam Sitrat ($C_6H_8O_7$) 1 M



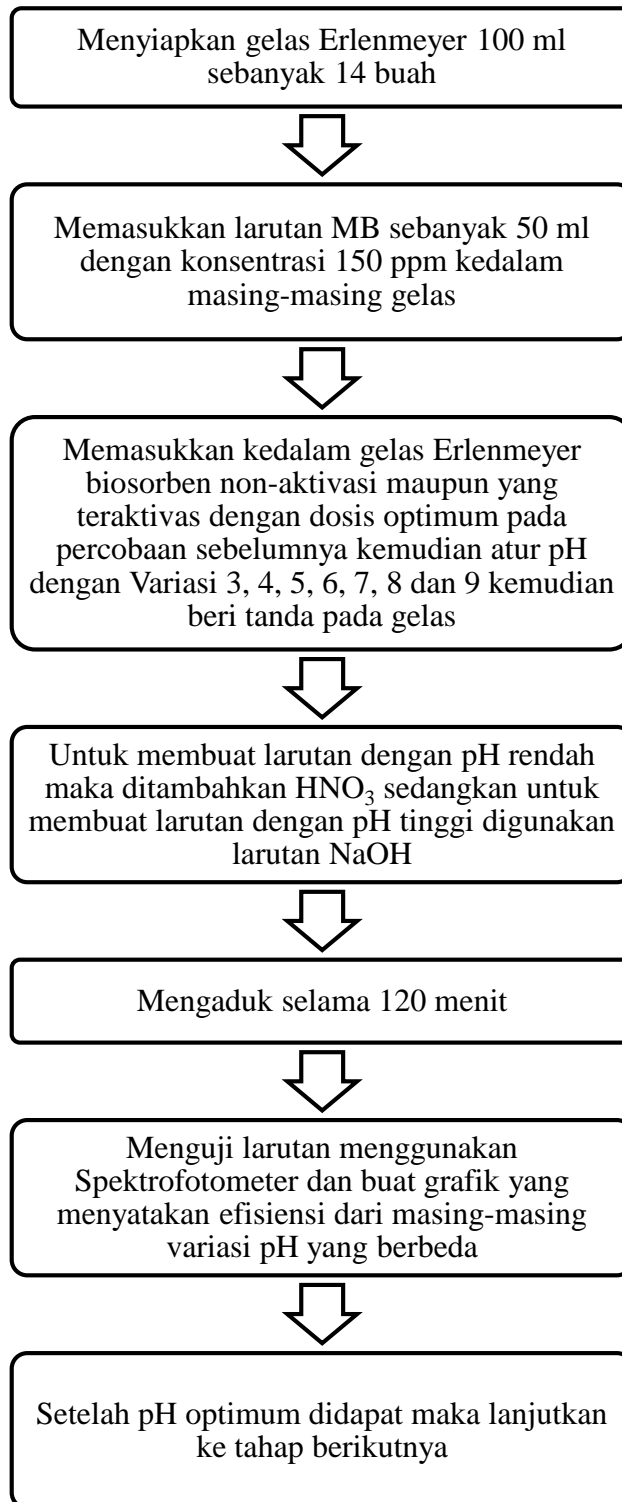
c. **Pembuatan Larutan Standar Zat Warna *Methylene Blue* (MB)**



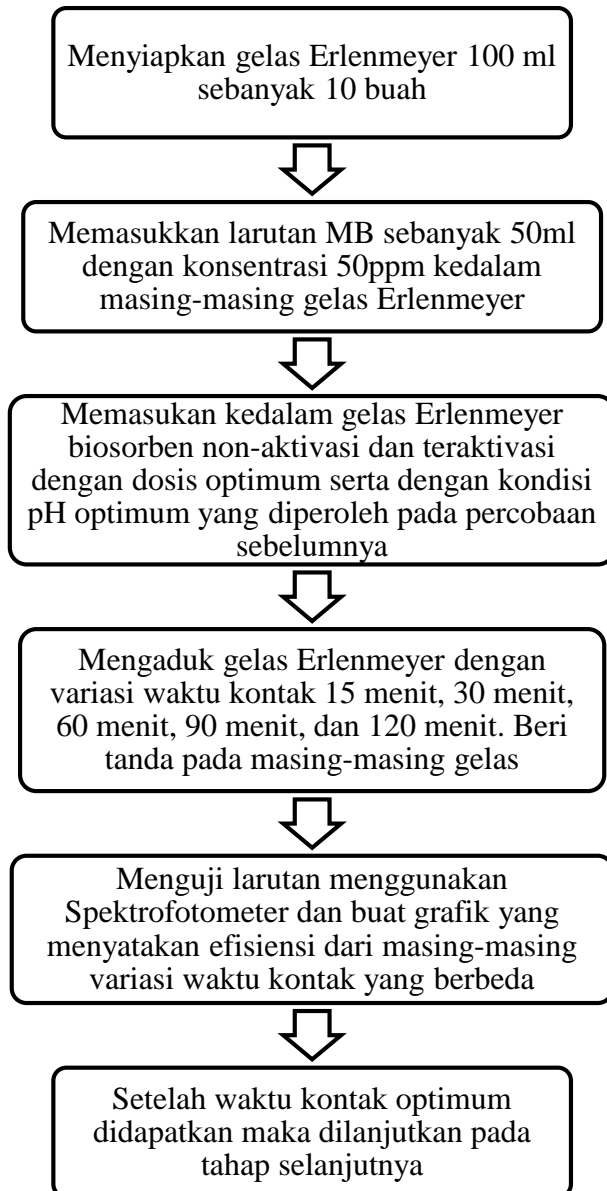
d. Penentuan Massa Optimum



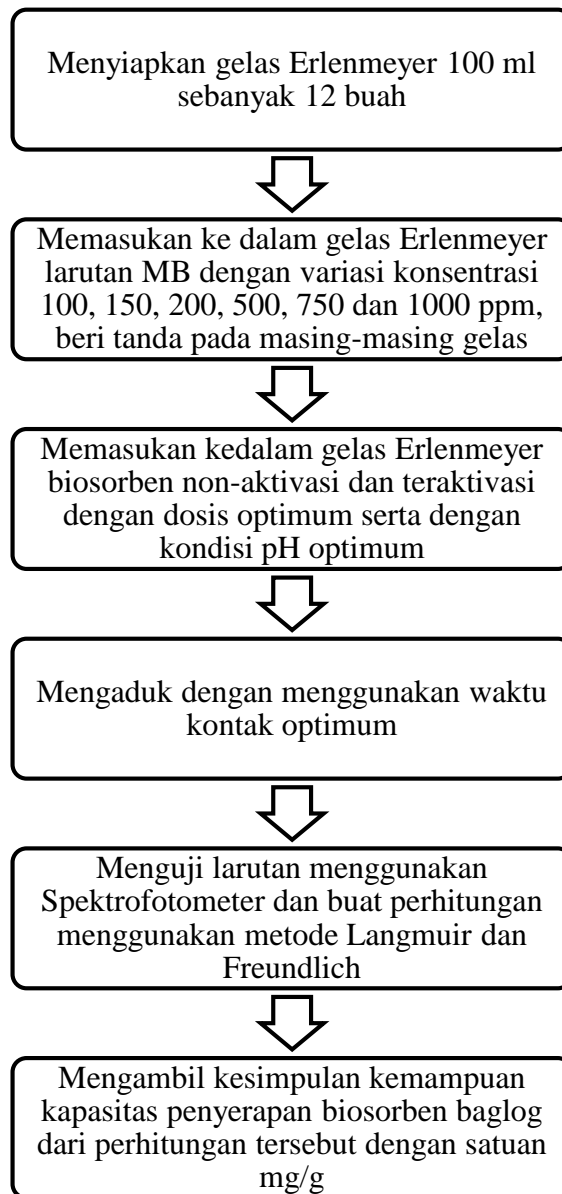
e. Penentuan pH Optimum



f. Penentuan Waktu Kontak Optimum



g. Uji Variasi Konsentrasi *Methylene Blue*



h. Pembuatan Larutan *Alginate Gel* 3%

Melarutkan 3 gram *Sodium Alginate* dengan 100 ml aquadest ke dalam beaker glass 500 ml

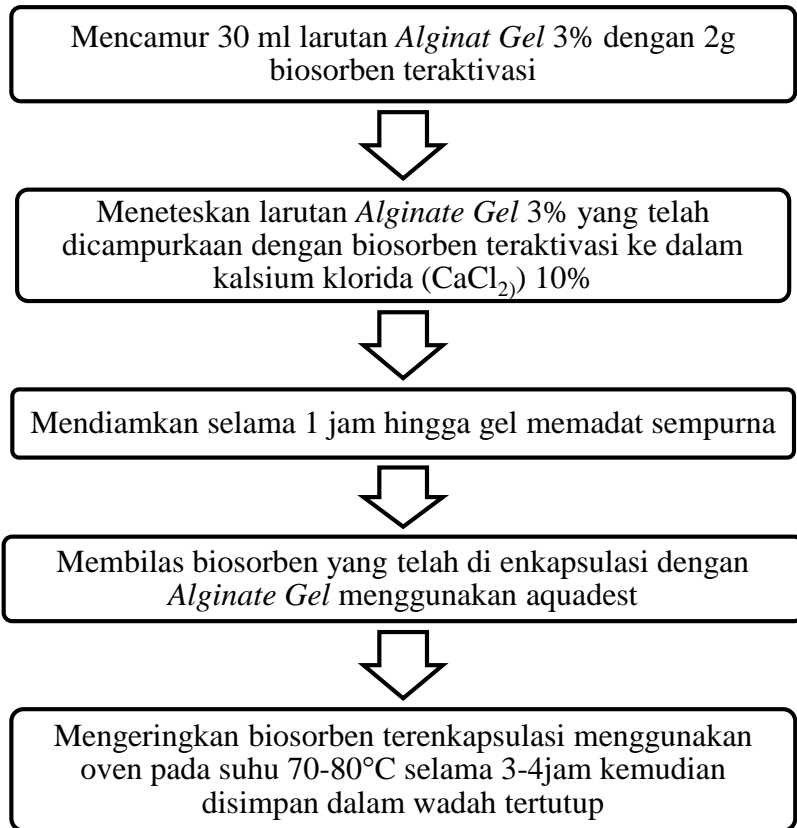


Mengaduk larutan *Alginate Gel* 3% menggunakan magnetic stirrer selama 1 jam

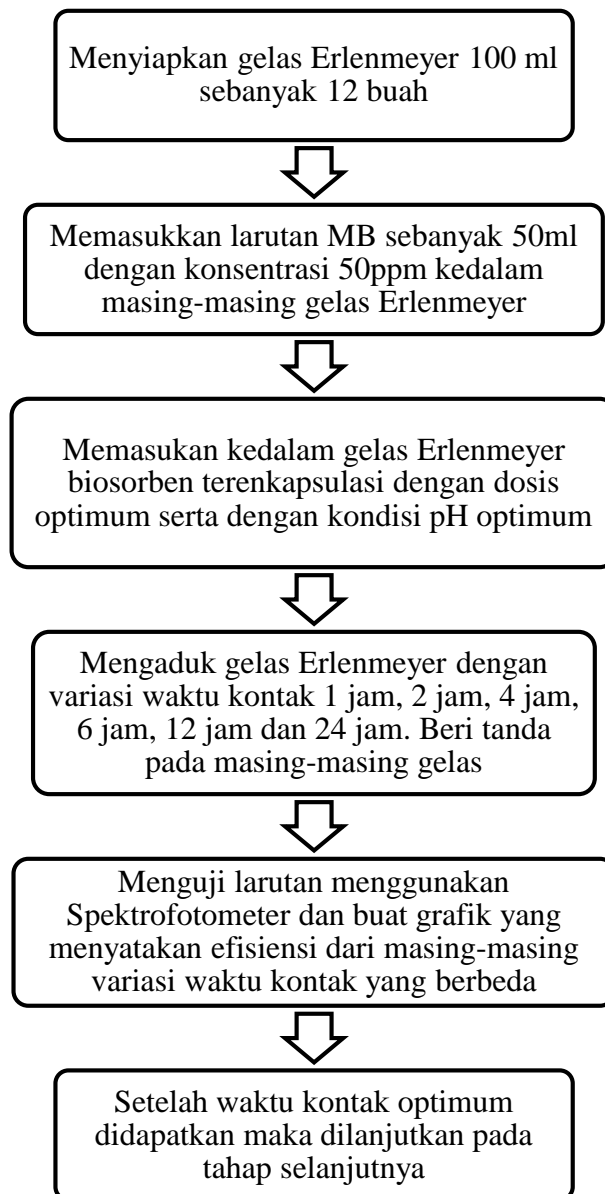


Menyimpan larutan alginat pada lemari pendingin dengan suhu 5 - 7 °C

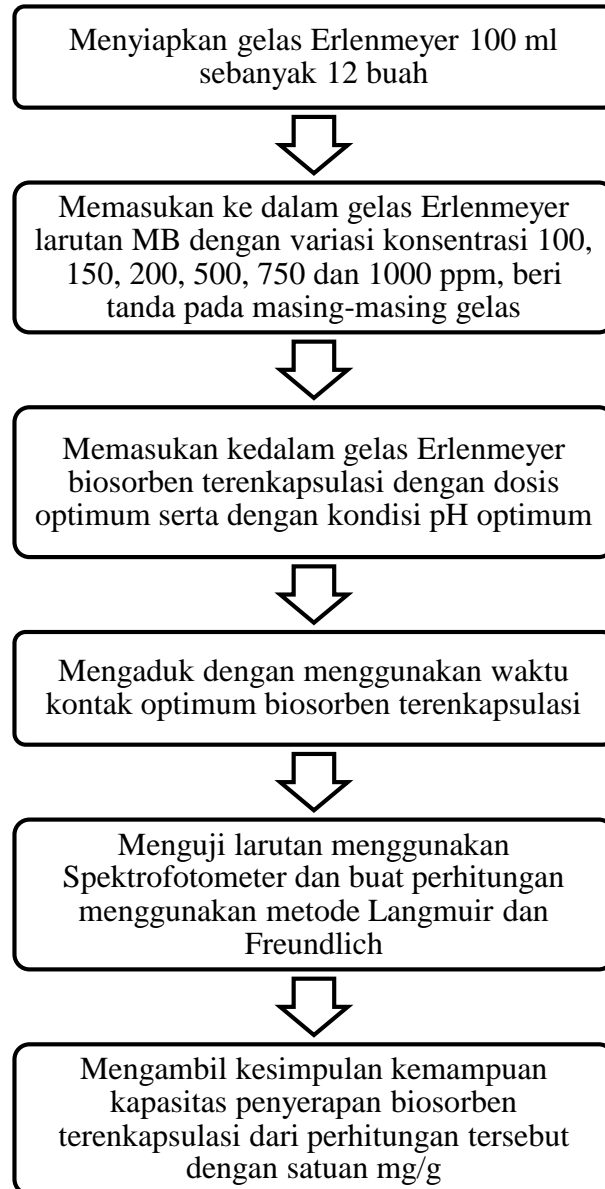
i. Enkapsulasi Biosorben *Baglog* dengan *Alginate Gel*



j. Penentuan Waktu Kontak Optimum Biosorben Terenkapsulasi



k. Uji Efisiensi Kemampuan Biosorben dengan *Alginate Gel*






LAMPIRAN II

GUGUS FUNGSI BIOSORBEN BAGLOG

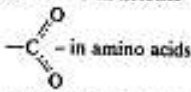
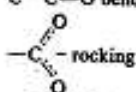
a. Tabel Korelasi Gugus Fungsi

Range (cm ⁻¹) and Intensity ^a	Group and Class	Assignment and Remarks
3700–3600 (s)	–OH in alcohols and phenols	OH stretch (dil soln)
3520–3320 (m–s)	–NH ₂ in aromatic amines, primary amines and amides	NH stretch (dil soln)
3420–3250 (s)	–OH in alcohols and phenols	OH stretch (solids & liquids)
3360–3340 (m)	–NH ₂ in primary amides	NH ₂ antisym stretch (solids)
3320–3250 (m)	–OH in oximes	O–H stretch
3300–3250 (m–s)	≡CH in acetylenes	≡CH–H stretch
3300–3280 (s)	–NH in secondary amides	NH stretch (solids); also in polypeptides and proteins
3200–3180 (s)	–NH ₂ in primary amides	NH ₂ sym stretch (solids)
3200–3000 (v br)	–NH ₃ ⁺ in amino acids	NH ₃ ⁺ antisym stretch
3100–2400 (v br)	–OH in carboxylic acids	H-bonded OH stretch
3100–3000 (m)	≡CH in aromatic and unsaturated hydrocarbons	≡C–H stretch
2990–2850 (m–s)	–CH ₃ and –CH ₂ – in aliphatic compounds	CH antisym and sym stretching
2850–2700 (m)	–CH ₃ attached to O or N	CH stretching modes
2750–2650 (w–m)	–CHO in aldehydes	overtone of CH bending (Fermi resonance)
2750–2350 (br)	–NH ₃ ⁺ in amine hydrohalides	NH stretching modes
2720–2560 (m)	–OH in phosphorus oxyacids	associated OH stretching
2600–2540 (w)	–SH in alkyl mercaptans	S–H stretch; strong in Raman
2410–2280 (m)	–PH in phosphines	P–H stretch; sharp peak
2300–2230 (m)	N≡N in diazonium salts	N≡N stretch, aq soln
2285–2250 (s)	N=C=O in isocyanates	N=C=O antisym stretch
2260–2200 (m–s)	C≡N in nitriles	C≡N stretch
2260–2190 (w–m)	C≡C in alkynes (disubst)	C≡C stretch; strong in Raman
2190–2130 (m)	C≡N in thiocyanates	C≡N stretch
2175–2115 (s)	N≡C in isonitriles	N≡C stretch
2160–2080 (m)	N=N=N in azides	N=N=N antisym stretch
2140–2100 (w–m)	C≡C in alkynes (monosubst)	C≡C stretch
2000–1650 (w)	substituted benzene rings	several bands from overtone and combination bands
1980–1950 (s)	C=C=C in allenes	C=C=C antisym stretch
1870–1650 (vs)	C=O in carbonyl compounds	C=O stretch
1870–1830 (s)	C=O in β-lactones	C=O stretch
1870–1790 (vs)	C=O in anhydrides	C=O antisym stretch; part of doublet
1820–1800 (s)	C=O in acid halides	C=O stretch; lower for aromatic acid halides
1780–1760 (s)	C=O in γ-lactones	C=O stretch
1765–1725 (vs)	C=O in anhydrides	C=O sym stretch; part of doublet
1760–1740 (vs)	C=O in α-keto esters	C=O stretch; enol form
1750–1730 (s)	C=O in δ-lactones	C=O stretch
1750–1740 (vs)	C=O in esters	C=O stretch; 20 cm ⁻¹ lower if unsaturated
1740–1720 (s)	C=O in aldehydes	C=O stretch; 30 cm ⁻¹ lower if unsaturated
1720–1700 (s)	C=O in ketones	C=O stretch; 20 cm ⁻¹ lower if unsaturated
1710–1690 (s)	C=O in carboxylic acids	C=O stretch; fairly broad
1690–1640 (s)	C=N in oximes	C=N stretch; also imines
1680–1620 (s)	C=O and NH ₂ in primary amides	two bands from C=O stretch and NH ₂ deformation
1680–1635 (s)	C=O in ureas	C=O stretch; broad band
1680–1630 (m–s)	C=C in alkenes, etc.	C=C stretch
1680–1630 (vs)	C=O in secondary amides	C=O stretch (Amide I band)

^av = very, s = strong, m = medium, w = weak, br = broad.

Range (cm ⁻¹) and Intensity*	Group and Class	Assignment and Remarks
1670-1640 (s-vs)	C=O in benzophenones	C=O stretch
1670-1650 (vs)	C=O in primary amides	C=O stretch (Amide I band)
1670-1630 (vs)	C=O in tertiary amides	C=O stretch
1655-1635 (vs)	C=O in β-ketone esters	C=O stretch; enol form
1650-1620 (w-m)	N-H in primary amides	NH deformation (Amide II band)
1650-1580 (m-s)	NH ₂ in primary amines	NH ₂ deformation
1640-1580 (s)	NH ₃ ⁺ in amino acids	NH ₃ deformation
1640-1580 (vs)	C=O in β-diketones	C=O stretch; enol form
1620-1610 (s)	C=C in vinyl ethers	C=C stretch; doublet due to rotational isomerism
1615-1590 (m)	benzene ring in aromatic compounds	ring stretch; sharp peak
1615-1565 (s)	pyridine derivatives	ring stretch; doublet
1610-1580 (s)	NH ₂ in amino acids	NH ₂ deformation; broad band
1610-1560 (vs)	COO ⁻ in carboxylic acid salts	 - antisym stretch
1590-1580 (m)	NH ₂ primary alkyl amide	NH ₂ deformation (Amide II band)
1575-1545 (vs)	NO ₂ in aliphatic nitro compounds	NO ₂ antisym stretch
1565-1475 (vs)	NH in secondary amides	NH deformation (Amide II band)
1560-1510 (s)	triazine compounds	ring stretch; sharp band
1550-1490 (s)	NO ₂ in aromatic nitro compounds	NO ₂ antisym stretch
1530-1490 (s)	NH ₃ ⁺ in amino acids or hydrochlorides	NH ₃ ⁺ deformation
1530-1450 (m-s)	N=N-O in azoxy compounds	N=N-O antisym stretch
1515-1485 (m)	benzene ring in aromatic compounds	ring stretch, sharp band
1475-1450 (vs)	CH ₂ in aliphatic compounds	CH ₂ scissors vibration
1465-1440 (vs)	CH ₃ in aliphatic compounds	CH ₃ antisym deformation
1440-1400 (m)	OH in carboxylic acids	in-plane OH bending
1420-1400 (m)	C-N in primary amides	C-N stretch (Amide III band)
1400-1370 (m)	<i>t</i> -butyl group	CH ₃ deformations (two bands)
1400-1310 (s)	COO ⁻ group in carboxylic acid salts	 - sym stretch; broad band
1390-1360 (vs)	SO ₂ in sulfonyl chlorides	SO ₂ antisym stretch
1380-1370 (s)	CH ₃ in aliphatic compounds	CH ₃ sym deformation
1380-1360 (m)	isopropyl group	CH ₃ deformations (two bands)
1375-1350 (s)	NO ₂ in aliphatic nitro compounds	NO ₂ sym stretch
1360-1335 (vs)	SO ₂ in sulfonamides	SO ₂ antisym stretch
1360-1320 (vs)	NO ₂ in aromatic nitro compounds	NO ₂ sym stretch
1350-1280 (m-s)	N=N-O in azoxy compounds	N=N-O sym stretch
1335-1295 (vs)	SO ₂ in sulfones	SO ₂ antisym stretch
1330-1310 (m-s)	CF ₃ attached to a benzene ring	CF ₃ antisym stretch
1300-1200 (vs)	$\overset{+}{N}-\overset{-}{O}$ in pyridine <i>N</i> -oxides	N-O stretch
1300-1175 (vs)	P=O in phosphorus oxyacids and phosphates	P=O stretch
1300-1000 (vs)	C-F in aliphatic fluoro compounds	C-F stretch
1285-1240 (vs)	Ar-O in alkyl aryl ethers	C-O stretch
1280-1250 (vs)	Si-CH ₃ in silanes	CH ₃ sym deformation
1280-1240 (m-s)	C-C in epoxides	C-O stretch
		
1280-1180 (s)	C-N in aromatic amines	C-N stretch
1280-1150 (vs)	C-O-C in esters, lactones	C-O-C antisym stretch

Range (cm ⁻¹) and Intensity*	Group and Class	Assignment and Remarks
1255-1240 (m)	<i>t</i> -butyl in hydrocarbons	skeletal vibration; second band near 1200 cm ⁻¹
1245-1155 (vs)	SO ₃ H in sulfonic acids	S=O stretch
1240-1070 (s-vs)	C—O—C in ethers	C—O—C stretch; also in esters
1230-1100 (s)	C—C—N in amines	C—C—N bending
1225-1200 (s)	C—O—C in vinyl ethers	C—O—C antisym stretch
1200-1165 (s)	SO ₂ Cl in sulfonyl chlorides	SO ₂ sym stretch
1200-1015 (vs)	C—OH in alcohols	C—O stretch
1170-1145 (s)	SO ₂ NH ₂ in sulfonamides	SO ₂ sym stretch
1170-1140 (s)	SO ₂ in sulfones	SO ₂ sym stretch
1160-1100 (m)	C=S in thiocarbonyl compounds	C=S stretch; strong in Raman
1150-1070 (vs)	C—O—C in aliphatic ethers	C—O—C antisym stretch
1120-1080 (s)	C—O—H in secondary or tertiary alcohols	C—O stretch
1120-1030 (s)	C—NH ₂ in primary aliphatic amines	C—N stretch
1100-1000 (vs)	Si—O—Si in siloxanes	Si—O—Si antisym stretch
1080-1040 (s)	SO ₃ H in sulfonic acids	SO ₂ sym stretch
1065-1015 (s)	CH—O—H in cyclic alcohols	C—O stretch
1060-1025 (vs)	CH ₂ —O—H in primary alcohols	C—O stretch
1060-1045 (vs)	S=O in alkyl sulfoxides	S=O stretch
1055-915 (vs)	P—O—C in organophosphorus compounds	P—O—C antisym stretch
1030-950 (w)	carbon ring in cyclic compounds	ring breathing mode; strong in Raman
1000-950 (s)	CH=CH ₂ in vinyl compounds	=CH out-of-plane deformation
980-960 (vs)	CH=CH— in trans disubstituted alkenes	=CH out-of-plane deformation
950-900 (vs)	CH=CH ₂ in vinyl compounds	CH ₂ out-of-plane wag
900-865 (vs)	$\begin{array}{c} \text{R} \\ \diagup \\ \text{CH}_2=\text{C} \\ \diagdown \\ \text{R}' \end{array}$ in vinylidene	CH ₂ out-of-plane wag
890-805 (vs)	1,2,4-trisubst benzenes	CH out-of-plane deformation (two bands)
860-760 (vs, br)	R—NH ₂ primary amines	NH ₂ wag
860-720 (vs)	Si—C in organosilicon compounds	Si—C stretch
850-830 (vs)	1,3,5-trisubst benzenes	CH out-of-plane deformation
850-810 (vs)	Si—CH ₃ in silanes	Si—CH ₃ rocking
850-790 (m)	$\begin{array}{c} \text{R} \\ \diagup \\ \text{CH}=\text{C} \\ \diagdown \\ \text{R}' \end{array}$ in trisubst alkenes	CH out-of-plane deformation
850-550 (m)	C—Cl in chloro compounds	C—Cl stretch
830-810 (vs)	<i>p</i> -disubst benzenes	CH out-of-plane deformation
825-805 (vs)	1,2,4-trisubst benzenes	CH out-of-plane deformation
820-800 (s)	triazines	CH out-of-plane deformation
815-810 (s)	CH=CH ₂ in vinyl ethers	CH ₂ out-of-plane wag
810-790 (vs)	1,2,3,4-tetrasubst benzenes	CH out-of-plane deformation
800-690 (vs)	<i>m</i> -disubst benzenes	CH out-of-plane deformation (two bands)
785-680 (vs)	1,2,3-trisubst benzenes	CH out-of-plane deformation (two bands)
775-650 (m)	C—S in sulfonyl chlorides	C—S stretch; strong in Raman
770-690 (vs)	monosubst benzenes	CH out-of-plane deformation (two bands)
760-740 (s)	<i>o</i> -disubst benzenes	CH out-of-plane deformation
760-510 (s)	C—Cl alkyl chlorides	C—Cl stretch
740-720 (w-m)	—(CH ₂) _n — in hydrocarbons	CH ₂ rocking in methylene chains; intensity depends on chain length
730-665 (s)	CH=CH in cis disubst alkenes	CH out-of-plane deformation
720-600 (s, br)	Ar—OH in phenols	OH out-of-plane deformation

Range (cm ⁻¹) and Intensity ^a	Group and Class	Assignment and Remarks
710-570 (m)	C-S in sulfides	C-S stretch; strong in Raman
700-590 (s)	O=C=O in carboxylic acids	O=C=O bending
695-635 (s)	C-C-CHO in aldehydes	C-C-CHO bending
680-620 (s)	C-OH in alcohols	C-O-H bending
680-580 (s)	C≡C-H in alkynes	C≡C-H bending
650-600 (w)	S-C≡N in thiocyanates	S-C stretch; strong in Raman
650-600 (s)	NO ₂ in aliphatic nitro compounds	NO ₂ deformation
650-500 (s)	Ar-CF ₃ in aromatic trifluoro-methyl compounds	CF ₃ deformation (two or three bands)
650-500 (s)	C-Br in bromo compounds	C-Br stretch
645-615 (m-s)	naphthalenes	in-plane ring deformation
645-575 (s)	O-C-O in esters	O-C-O bend
640-630 (s)	=CH ₂ in vinyl compounds	=CH ₂ twisting
635-605 (m-s)	pyridines	in-plane ring deformation
630-570 (s)	N-C=O in amides	N-C=O bend
630-565 (s)	C-CO-C in ketones	C-CO-C bend
615-535 (s)	C=O in amides	C=O out-of-plane bend
610-565 (vs)	SO ₂ in sulfonyl chlorides	SO ₂ deformation
610-545 (m-s)	SO ₂ in sulfones	SO ₂ scissoring
600-465 (s)	C-I in iodo compounds	C-I stretch
580-530 (m-s)	C-C-CN in nitriles	C-C-CN bend
580-520 (m)	NO ₂ in aromatic nitro compounds	NO ₂ deformation
580-430 (s)	ring in cycloalkanes	ring deformation
580-420 (m-s)	ring in benzene derivatives	in-plane and out-of-plane ring deformations (two bands)
570-530 (vs)	SO ₂ in sulfonyl chlorides	SO ₂ rocking
565-520 (s)	C-C=O in aldehydes	C-C=O bend
565-440 (w-m)	C _n H _{2n+1} in alkyl groups	chain deformation modes (two bands)
560-510 (s)	C-C=O in ketones	C-C=O bend
560-500 (s)	 in amino acids	 rocking
555-545 (s)	=CH ₂ in vinyl compounds	=CH ₂ twisting
550-465 (s)	C-C=O in carboxylic acids	C-C=O bend
545-520 (s)	naphthalenes	in-plane ring deformation
530-470 (m-s)	NO ₂ in nitro compounds	NO ₂ rocking
520-430 (m-s)	C-O-C in ethers	C-O-C bend
510-400 (s)	C-N-C in amines	C-N-C bend
490-465 (variable)	naphthalenes	out-of-plane ring bending
440-420 (s)	Cl-C=O in acid chlorides	Cl-C=O in-plane deformation
405-400 (s)	S-C≡N in thiocyanates	S-C≡N bend

b. Gugus Fungsi Yang Terbaca Pada Biosorben *Baglog*

Dari grafik pada Gambar 4.1 dan Gambar 4.2, diperoleh data gugus berdasarkan tabel korelasi gugus fungsi (Lambert et al, 1987) seperti dibawah ini

Range Frekuensi (cm ⁻¹)	Frekuensi (cm ⁻¹) Baglog Tanpa Aktivasi	Frekuensi (cm ⁻¹) Baglog	Gugus	Senyawa
3420-3250	3412,32	3430,38	O-H	Alcohol and Phenol
3520-3320			NH ₂	Aromatic Amines
2990-2850	2920,36	2917,64	CH ₃ and CH ₂	Aliphatic Compounds
1690-1640	1641,31	1644,66	C=N	Oximes
1680-1620			C=O and NH ₂	Primary Amides
1680-1635			C=O	Ureas
1680-1630			C=C	Alkenes
1680-1630			C=O	Secondary Amides
1670-1640			C=O	Benzophenones
1670-130			C=O	Tertiary Amides
1655-1635			C=O	β-ketone esters
1650-1620			N-H	Primary Amides
1650-1580			NH ₂	Primary Amines
1565-1475			1507,89	1507,84
1550-1490	NO ₂	aromatic nitro compounds		
1530-1450	NH ₃ ⁺	amino acids or hydrochlorides		
1530-1450	N=N-O	azoxy compounds		
1515-1485	benzene ring	aromatic compounds		
1440-1400	1425,1	1426,49	OH	carboxylic acid
1400-1370	1377,71	1378,72	t-butyl group	-
1400-1310			COO ⁻	carboxylic acid salts
1390-1360			SO ₂	sulfonyl chlorides
1380-1370			CH ₃	Aliphatic Compounds
1380-1360			isopropyl group	-
1285-1240	1241,17	1246,15	Ar-O	alkyl aryl ethers
1280-1240				epoxides
1280-1180			C-N	Aromatic Amines
1280-1150			C-O-C	esters, lactones
1255-1240			t-butyl	hydrocarbons
1245-1155			SO ₃ H	Sulfonic Acids
1120-1030			C-NH ₂	Aliphatic Amines
1100-1000	Si-O-Si	Siloxanes		
1080-1040	SO ₃ H	Sulfonic Acids		
1065-1015	CH-O-H	cyclic alcohols		
1060-1025	CH ₂ -O-H	primary alcohols		
1060-1045	S=O	alkyl sulfoxides		
760-510	612,76	611,04	C-Cl	Alkyl Chlorides
720-600			Ar-OH	Phenols
710-570			C-S	Sulfides
700-590			O-C=O	Carboxylic Acids
680-580			C=C-H	Alkynes
650-600			S-C=N	Thiocyanates
650-600			NO ₂	Aliphatic Nitro Compounds
650-500			Ar-CF ₃	Aromatic Trifluoro-Methyl Compounds
650-500			C-Br	Bromo Compounds
645-575			O-C-O	Esters
635-605			pyridines	-
630-570			N-C=O	Amides
630-565			C-CO-C	Ketones
615-535			C=O	Amides

LAMPIRAN III

PERHITUNGAN PENELITIAN

- **Perhitungan Pengujian Massa Adsorbent**

a. Hasil Uji Coba Variasi Massa Biosorben Non-Aktivasi

Diketahui : C. Inlet = 149,08 ppm

1. Sampel 50 mg

$$\begin{aligned} \% \text{ Penyisihan} &= \frac{(C.Inlet - C.Akhir)}{C.Inlet} \times 100\% \\ &= \frac{(149,08 - 47,685)ppm}{149,08 ppm} \times 100\% = 68,01 \% \end{aligned}$$

2. Sampel 100 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 11,315)ppm}{149,08 ppm} \times 100\% = 92,41 \%$$

3. Sampel 200 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 6,129)ppm}{149,08 ppm} \times 100\% = 95,89 \%$$

4. Sampel 300 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 4,475)ppm}{149,08 ppm} \times 100\% = 97 \%$$

5. Sampel 400 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 4,208)ppm}{149,08 ppm} \times 100\% = 97,18 \%$$

b. Hasil Uji Coba Variasi Massa Biosorbent Aktivasi

Diketahui : C. Inlet = 149,08 ppm

1. Sampel 50 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 39,195)ppm}{149,08 ppm} \times 100\% = 73,73 \%$$

2. Sampel 100 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 9,13)ppm}{149,08 ppm} \times 100\% = 93,88 \%$$

3. Sampel 200 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 2,237)ppm}{149,08 ppm} \times 100\% = 98,50 \%$$

4. Sampel 300 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 0,859)ppm}{149,08 ppm} \times 100\% = 99,42 \%$$

5. Sampel 400 mg

$$\% \text{ Penyisihan} = \frac{(149,08 - 0,696)ppm}{149,08 ppm} \times 100\% = 99,53 \%$$

• **Perhitungan Pengujian Variasi pH**

A. Hasil Uji Variasi pH larutan (Biosorben Non-Aktivasi)

Diketahui : C. Inlet = 149,08

1. Sampel dengan pH 3

$$\% \text{ Penyisihan} = \frac{(149,08 - 69,179)ppm}{149,08 ppm} \times 100\% = 53,6 \%$$

2. Sampel dengan pH 4

$$\% \text{ Penyisihan} = \frac{(149,08 - 35,7)ppm}{149,08 ppm} \times 100\% = 76,05 \%$$

3. Sampel dengan pH 5

$$\% \text{ Penyisihan} = \frac{(149,08 - 19,516)ppm}{149,08 ppm} \times 100\% = 86,91 \%$$

4. Sampel dengan pH 6

$$\% \text{ Penyisihan} = \frac{(149,08 - 14,832)ppm}{ppm} \times 100\% = 90,05 \%$$

5. Sampel dengan pH 7

$$\% \text{ Penyisihan} = \frac{(149,08 - 9,575)ppm}{149,08 ppm} \times 100\% = 93,58 \%$$

6. Sampel dengan pH 8

$$\% \text{ Penyisihan} = \frac{(149,08 - 6,047)ppm}{149,08 ppm} \times 100\% = 95,94 \%$$

7. Sampel dengan pH 9

$$\% \text{ Penyisihan} = \frac{(149,08 - 5,317)ppm}{149,08 ppm} \times 100\% = 96,43 \%$$

B. Hasil Uji Variasi pH larutan (Biosorben Aktivasi)

Diketahui : C. Inlet = 149,08

1. Sampel dengan pH 3

$$\% \text{ Penyisihan} = \frac{(149,08 - 42,975) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 71,17 \%$$

2. Sampel dengan pH 4

$$\% \text{ Penyisihan} = \frac{(149,08 - 41,58) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 72,11 \%$$

1. Sampel dengan pH 5

$$\% \text{ Penyisihan} = \frac{(149,08 - 24,555) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 83,53 \%$$

2. Sampel dengan pH 6

$$\% \text{ Penyisihan} = \frac{(149,08 - 10,455) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 92,99 \%$$

3. Sampel dengan pH 7

$$\% \text{ Penyisihan} = \frac{(149,08 - 7,64) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 94,88 \%$$

4. Sampel dengan pH 8

$$\% \text{ Penyisihan} = \frac{(149,08 - 7,382) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 95,05 \%$$

8. Sampel dengan pH 9

$$\% \text{ Penyisihan} = \frac{(149,08 - 5,837) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 96,08 \%$$

• Perhitungan Pengujian Variasi Waktu Kontak

A. Hasil Uji Variasi Waktu Kontak (Biosorben Non-Aktivasi)

Diketahui : C. Inlet = 149,08

1. Waktu Kontak 15 menit

$$\% \text{ Penyisihan} = \frac{(149,08 - 11,543) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 92,26 \%$$

2. Waktu Kontak 30 menit

$$\% \text{ Penyisihan} = \frac{(149,08 - 10,199) \text{ ppm}}{149,08 \text{ ppm}} \times 100\% = 93,16 \%$$

3. Waktu Kontak 60 menit

$$\% \text{ Penyisihan} = \frac{(149,08-10,048)ppm}{149,08 ppm} \times 100\% = 93,26 \%$$

4. Waktu Kontak 90 menit

$$\% \text{ Penyisihan} = \frac{(149,08-9,849)ppm}{149,08 ppm} \times 100\% = 93,39 \%$$

5. Waktu Kontak 120 menit

$$\% \text{ Penyisihan} = \frac{(149,08-10,361)ppm}{149,08 ppm} \times 100\% = 93,05 \%$$

B. Hasil Uji Variasi Waktu Kontak (Biosorben Aktivasi)

Diketahui : C. Inlet = 149,08

1. Waktu Kontak 15 menit

$$\% \text{ Penyisihan} = \frac{(149,08-9,831)ppm}{149,08 ppm} \times 100\% = 93,41 \%$$

2. Waktu Kontak 30 menit

$$\% \text{ Penyisihan} = \frac{(149,08-8,402)ppm}{149,08 ppm} \times 100\% = 94,36 \%$$

3. Waktu Kontak 60 menit

$$\% \text{ Penyisihan} = \frac{(149,08-7,108)ppm}{149,08 ppm} \times 100\% = 95,23 \%$$

4. Waktu Kontak 90 menit

$$\% \text{ Penyisihan} = \frac{(149,08-6,462)ppm}{149,08 ppm} \times 100\% = 95,67 \%$$

5. Waktu Kontak 120 menit

$$\% \text{ Penyisihan} = \frac{(149,08-7,480)ppm}{149,08 ppm} \times 100\% = 94,98 \%$$

- **Perhitungan Pengujian Variasi Konsentrasi**

A. Hasil Uji Variasi Konsentrasi (Biosorben Non-Aktivasi)

1. Konsentrasi 100 ppm

Diket : C. Inlet = 93,42 ppm

$$\% \text{ Penyisihan} = \frac{(93,42 - 1,40) \text{ ppm}}{93,42 \text{ ppm}} \times 100\% = 98,50 \%$$

2. Konsentrasi 150 ppm

Diket : C. Inlet = 142,67 ppm

$$\% \text{ Penyisihan} = \frac{(142,67 - 2,75) \text{ ppm}}{142,67 \text{ ppm}} \times 100\% = 98,07 \%$$

3. Konsentrasi 200 ppm

Diket : C. Inlet = 196,72 ppm

$$\% \text{ Penyisihan} = \frac{(196,72 - 4,13) \text{ ppm}}{196,72 \text{ ppm}} \times 100\% = 97,90 \%$$

4. Konsentrasi 500 ppm

Diket : C. Inlet = 468,49 ppm

$$\% \text{ Penyisihan} = \frac{(468,49 - 246,6) \text{ ppm}}{468,49 \text{ ppm}} \times 100\% = 47,36 \%$$

5. Konsentrasi 750 ppm

Diket : C. Inlet = 722,83 ppm

$$\% \text{ Penyisihan} = \frac{(722,83 - 443,75) \text{ ppm}}{722,83 \text{ ppm}} \times 100\% = 38,61 \%$$

6. Konsentrasi 1000 ppm

Diket : C. Inlet = 920,20 ppm

$$\% \text{ Penyisihan} = \frac{(920,20 - 723,5) \text{ ppm}}{920,20 \text{ ppm}} \times 100\% = 21,38 \%$$

B. Hasil Uji Variasi Konsentrasi (Biosorben Aktivasi)

1. Konsentrasi 100 ppm

Diket : C. Inlet = 93,42 ppm

$$\% \text{ Penyisihan} = \frac{(93,42 - 0,25) \text{ ppm}}{93,42 \text{ ppm}} \times 100\% = 99,73 \%$$

2. Konsentrasi 150 ppm

Diket : C. Inlet = 142,67 ppm

$$\% \text{ Penyisihan} = \frac{(142,67 - 0,37) \text{ ppm}}{142,67 \text{ ppm}} \times 100\% = 99,74 \%$$

3. Konsentrasi 200 ppm

Diket : C. Inlet = 196,72 ppm

$$\% \text{ Penyisihan} = \frac{(196,72 - 0,92) \text{ ppm}}{196,72 \text{ ppm}} \times 100\% = 99,53 \%$$

4. Konsentrasi 500 ppm

Diket : C. Inlet = 468,49 ppm

$$\% \text{ Penyisihan} = \frac{(468,49 - 232,10) \text{ ppm}}{468,49 \text{ ppm}} \times 100\% = 50,46 \%$$

5. Konsentrasi 750 ppm

Diket : C. Inlet = 722,83 ppm

$$\% \text{ Penyisihan} = \frac{(722,83 - 434) \text{ ppm}}{722,83 \text{ ppm}} \times 100\% = 39,96 \%$$

6. Konsentrasi 1000 ppm

Diket : C. Inlet = 920,20 ppm

$$\% \text{ Penyisihan} = \frac{(920,20 - 684,25) \text{ ppm}}{920,20 \text{ ppm}} \times 100\% = 25,64 \%$$

C. Hasil Uji Variasi Konsentrasi (Biosorben Enkapsulasi)

1. Konsentrasi 100 ppm

Diket : C. Inlet = 93,42 ppm

$$\% \text{ Penyisihan} = \frac{(93,42 - 24,21) \text{ ppm}}{93,42 \text{ ppm}} \times 100\% = 74 \%$$

2. Konsentrasi 150 ppm

Diket : C. Inlet = 142,67 ppm

$$\% \text{ Penyisihan} = \frac{(142,67 - 40,55) \text{ ppm}}{142,67 \text{ ppm}} \times 100\% = 72 \%$$

3. Konsentrasi 200 ppm

Diket : C. Inlet = 196,72 ppm

$$\% \text{ Penyisihan} = \frac{(196,72 - 93) \text{ ppm}}{196,72 \text{ ppm}} \times 100\% = 53 \%$$

4. Konsentrasi 500 ppm

Diket : C. Inlet = 468,49 ppm

$$\% \text{ Penyisihan} = \frac{(468,49 - 252,3) \text{ ppm}}{468,49 \text{ ppm}} \times 100\% = 46 \%$$

5. Konsentrasi 750 ppm

Diket : C. Inlet = 722,83 ppm

$$\% \text{ Penyisihan} = \frac{(722,83 - 505) \text{ ppm}}{722,83 \text{ ppm}} \times 100\% = 30 \%$$

6. Konsentrasi 1000 ppm

Diket : C. Inlet = 920,20 ppm

$$\% \text{ Penyisihan} = \frac{(920,20 - 670) \text{ ppm}}{920,20 \text{ ppm}} \times 100\% = 27 \%$$

- **Perhitungan Pengujian Model Isotherm Langmuir dan Freundlich**

A. Biosorben Non-Aktivasi

1. Konsentrasi 100 ppm

$$\begin{aligned}
 - x &= \Delta C \times V \\
 &= 92,021 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\
 &= 4,601 \text{ mg} \\
 - q_e &= \frac{x}{m} \\
 &= \left(\frac{4,601 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\
 &= 46,011 \text{ mg/gr}
 \end{aligned}$$

2. Konsentrasi 150 ppm

$$\begin{aligned}
 - x &= \Delta C \times V \\
 &= 139,921 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\
 &= 6,996 \text{ mg} \\
 - Q_e &= \frac{x}{m} \\
 &= \left(\frac{6,996 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\
 &= 69,961 \text{ mg/gr}
 \end{aligned}$$

3. Konsentrasi 200 ppm

$$\begin{aligned}
 - x &= \Delta C \times V \\
 &= 192,588 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\
 &= 9,629 \text{ mg} \\
 - Q_e &= \frac{x}{m} \\
 &= \left(\frac{9,629 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\
 &= 96,294 \text{ mg/gr}
 \end{aligned}$$

4. Konsentrasi 500 ppm

$$\begin{aligned}
 - x &= \Delta C \times V \\
 &= 221,885 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\
 &= 1,109 \text{ mg} \\
 - Q_e &= \frac{x}{m} \\
 &= \left(\frac{1,109 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\
 &= 110,943 \text{ mg/gr}
 \end{aligned}$$

5. Konsentrasi 750 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 279 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}} \right) \\ &= 1,395 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{1,395 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}} \right) \\ &= 139,540 \text{ mg/gr} \end{aligned}$$

6. Konsentrasi 1000 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 196,7 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}} \right) \\ &= 9,835 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{9,835 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}} \right) \\ &= 98,350 \text{ mg/gr} \end{aligned}$$

B. Biosorben Aktivasi

1. Konsentrasi 100 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 93,172 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}} \right) \\ &= 4,659 \text{ mg} \\ - q_e &= \frac{x}{m} \\ &= \left(\frac{4,659 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}} \right) \\ &= 46,586 \text{ mg/gr} \end{aligned}$$

2. Konsentrasi 150 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 142,295 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}} \right) \\ &= 7,115 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{7,115 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}} \right) \\ &= 71,148 \text{ mg/gr} \end{aligned}$$

3. Konsentrasi 200 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 195,806 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 9,79 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{9,79 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 97,903 \text{ mg/gr} \end{aligned}$$

4. Konsentrasi 500 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 236,385 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 11,819 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{11,819 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 118,193 \text{ mg/gr} \end{aligned}$$

5. Konsentrasi 750 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 288,83 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 14,441 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{14,441 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 144,415 \text{ mg/gr} \end{aligned}$$

6. Konsentrasi 1000 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 235,95 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 11,797 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{11,797 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 117,975 \text{ mg/gr} \end{aligned}$$

C. Biosorben Enkapsulasi

1. Konsentrasi 100 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 69,21 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 3,46 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{3,46 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 34,605 \text{ mg/gr} \end{aligned}$$

2. Konsentrasi 150 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 102,118 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 5,105 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{5,105 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 51,059 \text{ mg/gr} \end{aligned}$$

3. Konsentrasi 200 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 126,722 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 6,336 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{6,336 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 63,361 \text{ mg/gr} \end{aligned}$$

4. Konsentrasi 500 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 216,185 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 10,809 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{10,809 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 108,093 \text{ mg/gr} \end{aligned}$$

5. Konsentrasi 750 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 217,83 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 10,891 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{10,891 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 108,915 \text{ mg/gr} \end{aligned}$$

6. Konsentrasi 1000 ppm

$$\begin{aligned} - x &= \Delta C \times V \\ &= 250,2 \text{ mg/l} \times \left(50 \text{ ml} \times \frac{1 \text{ l}}{1000 \text{ ml}}\right) \\ &= 12,51 \text{ mg} \\ - Q_e &= \frac{x}{m} \\ &= \left(\frac{12,51 \text{ mg}}{100 \text{ mg} \times \frac{1 \text{ gr}}{1000 \text{ mg}}}\right) \\ &= 125,100 \text{ mg/gr} \end{aligned}$$