

**Lampiran 6.** Analisis Efisiensi Berdasarkan Kompartemen

General spreadsheet for ABR with integrated settler											
daily wastewater flow	time of most wastewater flow	max. peak flow per hour	COD inflow	BOD5 inflow	COD/BOD ratio	settleable SS/COD ratio	lowest digester temperature	desludging interval	HRT in settler (no settler HRT=0)	COD removal rate in settler	
avg.	given	max.	given	given	calcul.	given	given	chosen	chosen	calcul	
m <sup>3</sup> /day	h	m <sup>3</sup> /h	mg/l	mg/l	ratio	mg/l	oC	months	h	%	
9,10	2	4,55	1001,68	233,57	4,29	0,42	25	12	1,5	23%	
			COD/BOD5 -->					0,35-0,45			
treatment data											
BOD5 removal rate in settler	inflow into baffled reactor	COD/BOD5 ratio after settler	factor to calculate COD removal rate of anaerobic filter				COD rem. 25o, COD 1500	theor. Rem. Rate acc. To factors	COD rem.rate baffle only	COD out	
calcul	COD	BOD5	calcul	calculated according to graphs				calcul	calcul	calcul	calcul
%	mg/l	mg/l	mg/l	F-overload	F-strength	F-temp	F-HRT %	%	%	mg/l	
24%	773,80	177,24	4,37	0,99	0,94	1	95%	88%	83%	132,92	
1,06	<--	COD/BOD removal factor							COD/BOD removal factor -->		1,025
dimensions of settler											
total COD removal rate						ABR					
total COD removal rate	total BOD5 removal rate	BOD5 out	inner masonry measurements chosen acc. to required volume	sludge accun. Rate	length of settler	length of settler	max upflow velocity	number of upflow chambers	depth at outlet		

calcul	calcul	calcul	width	depth	calcul	calcul	chosen	chosen	chosen	chosen
%	%	mg/l	mg/l	mg/l	l/g COD	mg/l	m	m/h	No.	mg/l
87%	89%	25,9302	2	1,5	0,0042	4,55	2,5	1,8	3	1,5
dimensions of ABR										
status and gp										
length of chambers should not exceed half depth	area of single upflow chamber	width of chambers	actual upflow velocity	width of downflow shaft	actual volume of baffled reactor	actual total HRT	org. load (BOD5)	biogass (ass CH4 70%; 50% dissolved)		
calcul	chosen	calcul	calcul	chosen	calcul	calcul	calcul	calcul		
m	m	m <sup>2</sup>	m	m	m/h	m	kg/m <sup>3</sup> .d	m <sup>3</sup> /d		
0,75	0,75	2,53	3,37	2,25	2,70	0,25	8,35	1,98		
HRT reduced by 5% for sludge										