LAMPIRAN

1. Formulir *Waste Finding Checklist*

No	*Process/ work cell*	*Defect waste*	*Overproduction waste*	*Waiting waste*	*Not utilizing employees KSA (Opportunity waste)*	*Transportation waste*	*Inventory waste*	*Motion waste*	*Excess processing waste*	*waste magnitude total*	*Improvement ranking*
1	ISSUER INSPECTION										
2	FITTER PRE CUTTING										
3	CNC PROFILING MACHINE DGMP										
4	CNC PROFILING MACH DECKEL MAHO DMC210U										
5	FITTER MACHINING										
6	CMM INSPECTION										
7	CHEMICAL CLEANING FOR ALUMINIUM										
8	PENETRAN INSPECTION										
9	CHROMIC ACID ANODIZING										
10	ALUMINIUM TREATMENT INSP.										
11	PRIMER PAINTING										
12	PAINTING INSPECTION										
13	TOP COAT PAINTING										
14	PAINTING INSPECTION										

15	MARKING										
16	FINAL INSPECTION										