

LAMPIRAN

1. Data Produksi Closing Rib A321

Order	Work Center	Work Center Description	Operation Number	Material Number	Actual Start Date	Actual Start Time	Actual Finish Date	Actual Finish Time	Total Standard Time	Total Actual Time
2035 5137	880001	ISSUER INSPECTION	200	D5745000 220803	02-05-17	18:16:25	02-05-17	18:55:15	00:27:00	00:38:50
2035 5137	110104	FITTER PRE CUTTING	300	D5745000 220803	03-05-17	13:15:06	03-05-17	15:18:29	19:57:51	02:03:23
2035 5137	110104	FITTER PRE CUTTING	300	D5745000 220803	03-05-17	13:15:02	03-05-17	15:29:46	19:57:51	02:14:44
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	08:49:05	04-05-17	11:40:28	13:47:41	02:51:23
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	12:29:56	04-05-17	16:12:54	13:47:41	03:42:58
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	03-05-17	17:03:42	03-05-17	18:16:31	13:47:41	01:12:49
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	03-05-17	19:04:38	03-05-17	23:43:01	13:47:41	04:38:23
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	16:13:00	04-05-17	18:05:25	13:47:41	01:52:25
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	18:45:00	04-05-17	19:36:40	13:47:41	00:51:40
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	08:07:57	04-05-17	11:40:28	13:47:41	03:32:31

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2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	12:30:04	04-05-17	16:12:54	13:4 7:41	03:42:50
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	03-05-17	17:03:39	03-05-17	18:16:31	13:4 7:41	01:12:52
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	03-05-17	19:04:43	03-05-17	23:43:01	13:4 7:41	04:38:18
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	16:45:35	04-05-17	18:05:25	13:4 7:41	01:19:50
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	18:45:00	04-05-17	19:36:40	13:4 7:41	00:51:40
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	08:08:05	04-05-17	11:40:28	13:4 7:41	03:32:23
2035 5137	331503	CNC PROFILING MACHINE DGMP	400	D5745000 220803	04-05-17	12:30:11	04-05-17	16:12:54	13:4 7:41	03:42:43
2035 5137	311508	CNC PROFILING MACH DECKEL MAHO DMC210U	500	D5745000 220803	08-05-17	08:53:17	08-05-17	12:39:37	03:5 4:27	03:46:20
2035 5137	311508	CNC PROFILING MACH DECKEL MAHO DMC210U	500	D5745000 220803	08-05-17	12:39:42	08-05-17	15:48:02	03:5 4:27	03:08:20
2035 5137	311508	CNC PROFILING MACH DECKEL MAHO DMC210U	500	D5745000 220803	08-05-17	16:49:38	08-05-17	20:26:21	03:5 4:27	03:36:43
2035 5137	311508	CNC PROFILING MACH DECKEL MAHO DMC210U	500	D5745000 220803	08-05-17	20:26:28	09-05-17	00:13:41	03:5 4:27	03:47:13
2035 5137	311508	CNC PROFILING MACH DECKEL MAHO DMC210U	500	D5745000 220803	06-05-17	14:32:52	06-05-17	15:54:00	03:5 4:27	01:21:08
2035 5137	311508	CNC PROFILING MACH DECKEL MAHO DMC210U	600	D5745000 220803	09-05-17	00:14:52	09-05-17	00:53:16	19:1 1:23	00:38:24
2035 5137	380119	FITTER MACHINING	900	D5745000 220803	12-05-17	12:57:27	12-05-17	15:40:39	03:0 2:42	02:43:12
2035 5137	380119	FITTER MACHINING	900	D5745000 220803	12-05-17	12:57:30	12-05-17	15:40:40	03:0 2:42	02:43:10

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2035 5137	380119	FITTER MACHINING	900	D5745000 220803	12-05-17	12:57:25	12-05-17	15:40:41	03:02:42	02:43:16
2035 5137	880003	CMM INSPECTION	1100	D5745000 220803	16-05-17	13:31:59	16-05-17	15:42:25	01:05:34	02:10:26
2035 5137	511103	CHEMICAL CLEANING FOR ALUMINUM	1200	D5745000 220803	18-05-17	17:34:46	18-05-17	18:59:37	00:20:15	01:24:51
2035 5137	511103	CHEMICAL CLEANING FOR ALUMINUM	1200	D5745000 220803	18-05-17	17:34:52	18-05-17	18:59:44	00:20:15	01:24:52
2035 5137	511103	CHEMICAL CLEANING FOR ALUMINUM	1200	D5745000 220803	18-05-17	17:34:56	18-05-17	18:59:50	00:20:15	01:24:54
2035 5137	511103	CHEMICAL CLEANING FOR ALUMINUM	1200	D5745000 220803	18-05-17	17:35:01	18-05-17	18:59:55	00:20:15	01:24:54
2035 5137	511103	CHEMICAL CLEANING FOR ALUMINUM	1200	D5745000 220803	18-05-17	17:35:06	18-05-17	19:00:01	00:20:15	01:24:55
2035 5137	880005	PENETRAN INSPECTION	1300	D5745000 220803	19-05-17	08:35:04	19-05-17	11:30:25	01:04:07	02:55:21
2035 5137	880005	PENETRAN INSPECTION	1300	D5745000 220803	19-05-17	08:35:05	19-05-17	11:30:25	01:04:07	02:55:20
2035 5137	510307	CHROMIC ACID ANODIZING	1400	D5745000 220803	19-05-17	18:30:00	19-05-17	20:30:00	00:22:09	02:00:00
2035 5137	510307	CHROMIC ACID ANODIZING	1400	D5745000 220803	19-05-17	18:30:00	19-05-17	20:30:00	00:22:09	02:00:00
2035 5137	510307	CHROMIC ACID ANODIZING	1400	D5745000 220803	19-05-17	18:30:00	19-05-17	20:30:00	00:22:09	02:00:00
2035 5137	510307	CHROMIC ACID ANODIZING	1400	D5745000 220803	19-05-17	18:30:00	19-05-17	20:30:00	00:22:09	02:00:00
2035 5137	885101	ALUMINIUM TREATMENT INSP.	1500	D5745000 220803	19-05-17	20:35:00	19-05-17	20:40:00	23:39:45	00:05:00

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2035 5137	537404	PRIMER PAINTING	1600	D5745000 220803	20-05-17	08:15:00	20-05-17	11:15:59	00:4 9:51	03:00:59
2035 5137	537404	PRIMER PAINTING	1600	D5745000 220803	20-05-17	08:15:00	20-05-17	11:16:04	00:4 9:51	03:01:04
2035 5137	537404	PRIMER PAINTING	1600	D5745000 220803	20-05-17	08:15:00	20-05-17	11:16:08	00:4 9:51	03:01:08
2035 5137	537404	PRIMER PAINTING	1600	D5745000 220803	20-05-17	08:15:00	20-05-17	11:16:12	00:4 9:51	03:01:12
2035 5137	537404	PRIMER PAINTING	1600	D5745000 220803	20-05-17	08:15:00	20-05-17	11:16:17	00:4 9:51	03:01:17
2035 5137	885301	PAINTING INSPECTION	1700	D5745000 220803	20-05-17	14:00:00	20-05-17	15:00:00	01:5 1:22	01:00:00
2035 5137	885301	PAINTING INSPECTION	1700	D5745000 220803	20-05-17	14:00:00	20-05-17	15:00:00	01:5 1:22	01:00:00
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:24:46	22-05-17	14:29:13	00:1 1:15	02:04:27
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:24:55	22-05-17	14:29:17	00:1 1:15	02:04:22
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:25:00	22-05-17	14:29:20	00:1 1:15	02:04:20
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:25:04	22-05-17	14:29:22	00:1 1:15	02:04:18
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:25:17	22-05-17	14:29:25	00:1 1:15	02:04:08
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:25:10	22-05-17	14:29:27	00:1 1:15	02:04:17
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:25:22	22-05-17	14:29:33	00:1 1:15	02:04:11
2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:25:26	22-05-17	14:29:37	00:1 1:15	02:04:11

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2035 5137	536004	TOP COAT PAINTING	1800	D5745000 220803	22-05-17	12:25:33	22-05-17	14:29:40	00:1 1:15	02:04:07
2035 5137	885301	PAINTING INSPECTION	1900	D5745000 220803	22-05-17	14:30:00	22-05-17	14:42:00	01:2 4:22	00:12:00
2035 5137	537901	MARKING	2000	D5745000 220803	22-05-17	14:50:30	22-05-17	15:05:43	00:1 0:58	00:15:13
2035 5137	537901	MARKING	2000	D5745000 220803	22-05-17	14:50:33	22-05-17	15:05:46	00:1 0:58	00:15:13
2035 5137	537901	MARKING	2000	D5745000 220803	22-05-17	14:50:35	22-05-17	15:05:51	00:1 0:58	00:15:16
2035 5137	537901	MARKING	2000	D5745000 220803	22-05-17	14:50:38	22-05-17	15:05:54	00:1 0:58	00:15:16
2035 5137	537901	MARKING	2000	D5745000 220803	22-05-17	14:50:40	22-05-17	15:05:58	00:1 0:58	00:15:18
2035 5137	885501	FINAL INSPECTION	2100	D5745000 220803	22-05-17	15:08:28	22-05-17	17:01:05	01:2 4:22	01:52:37