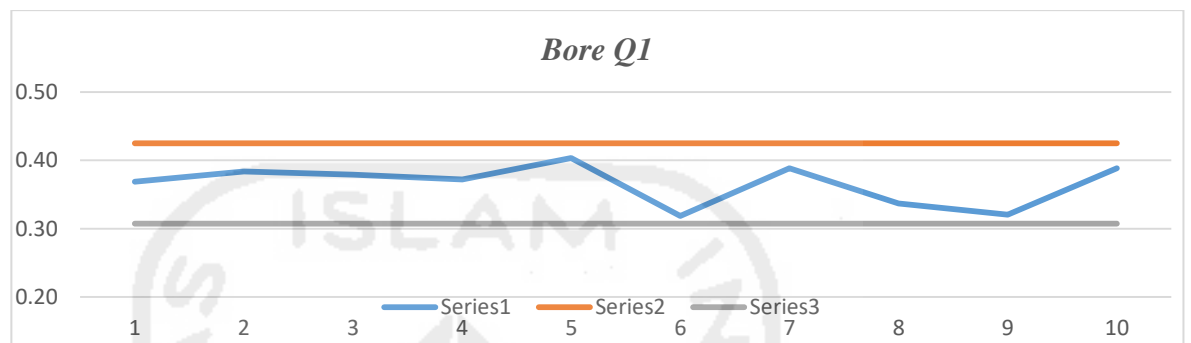
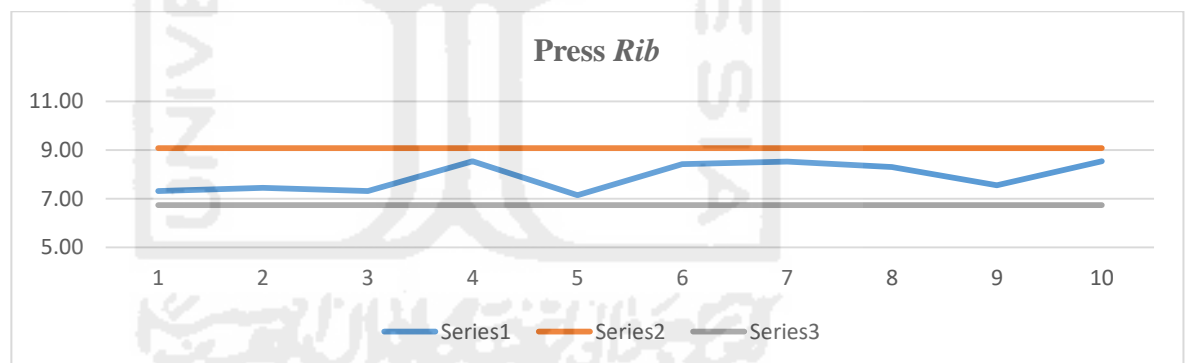
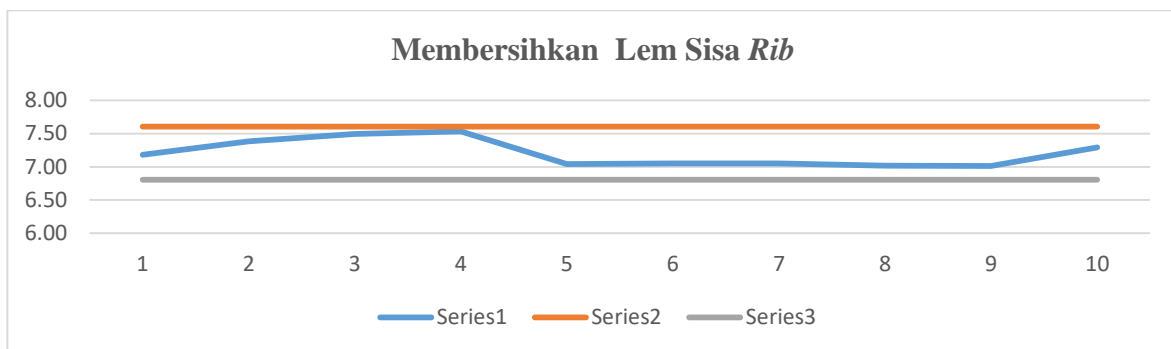


### UJI KECUKUPAN DATA

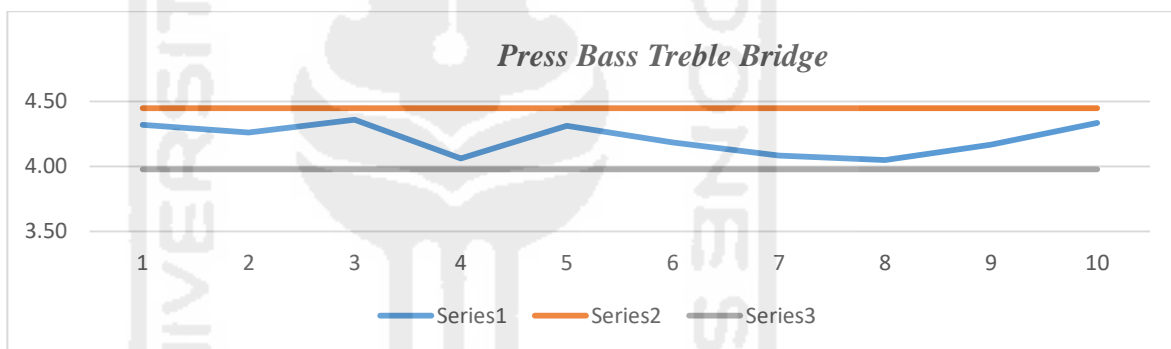
No	Proses	Satuan Waktu	Sound Board GP										$\Sigma x$	$(\Sigma x)^2$	$\Sigma x^2$	rata rata	N'	Keterangan
			1	2	3	4	5	6	7	8	9	10						
1	Bore Q 1	Menit	0.4	0.4	0.4	0.4	0.4	0.3	0.4	0.3	0.3	0.4	3.7	13.4	1.3	0.4	0.1	Cukup
2	Press Rib	Menit	7.3	7.5	7.3	8.5	7.1	8.4	8.5	8.3	7.6	8.5	79.1	6257.9	629.0	7.9	62.6	Cukup
3	Membersihkan Lem Sisa Rib	Menit	7.2	7.4	7.5	7.5	7.0	7.1	7.1	7.0	7.0	7.3	72.1	5192.8	519.7	7.2	51.9	Cukup
4	Press Bass Treble Bridge	Menit	4.3	4.3	4.4	4.1	4.3	4.2	4.1	4.1	4.2	4.3	42.1	1774.9	177.6	4.2	17.7	Cukup
5	Membersihkan Lem Sisa Bridge	Menit	2.9	2.8	2.7	2.8	2.9	2.8	2.8	2.8	2.7	2.8	28.0	786.6	78.7	2.8	7.9	Cukup
6	Spray Laquer Rib dan Bridge	Menit	1.8	2.2	1.9	1.8	1.9	2.1	2.0	2.0	2.1	1.8	19.6	383.3	38.5	2.0	3.8	Cukup
7	Sanding Laquer Rib	Menit	3.5	3.5	3.6	3.6	3.7	3.5	3.5	3.4	3.6	3.6	35.4	1256.3	125.7	3.5	12.6	Cukup
8	Spray Urethane Rib	Menit	2.8	2.9	2.8	2.8	2.7	2.7	2.9	3.0	3.0	2.7	28.3	801.8	80.3	2.8	8.0	Cukup
9	Sanding Laquer Bridge	Menit	2.0	2.1	1.8	2.1	2.0	1.8	1.9	2.2	2.2	1.8	20.0	401.0	40.3	2.0	4.0	Cukup
10	Pasang Logo Mark	Menit	3.8	3.5	3.6	3.9	3.8	3.9	3.6	3.9	3.8	3.7	37.5	1407.9	141.0	3.8	14.1	Cukup
11	Spray Urethane Mark	Menit	6.8	6.8	6.1	7.3	6.5	6.2	6.1	6.2	6.7	6.2	65.0	4226.2	424.1	6.5	42.3	Cukup
12	Cek Mutu	Menit	4.7	4.3	4.3	4.9	4.0	4.8	4.8	4.7	4.1	4.6	45.2	2042.8	205.2	4.5	20.4	Cukup

**UJI KESERAGAMAN DATA****a. Bore Q1****b. Press Rib**

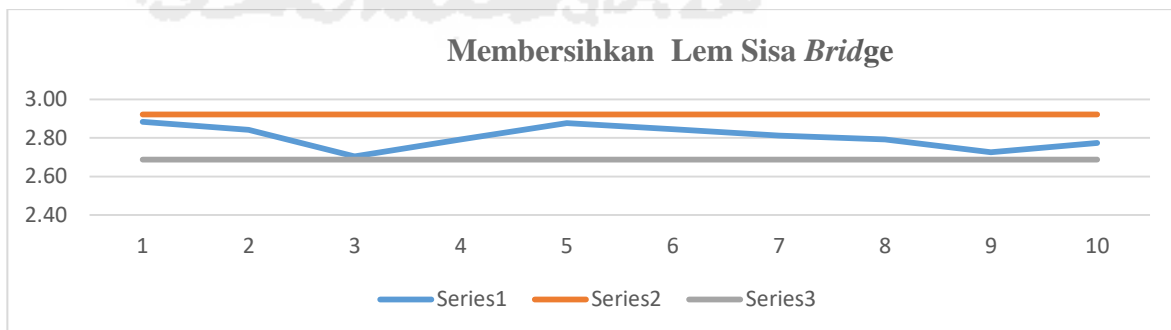
c. **Membersihkan Lem Sisa Rib**



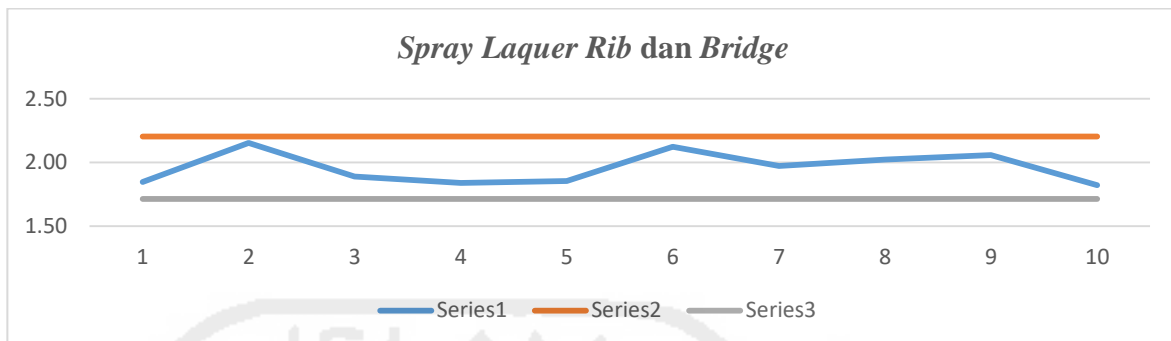
d. **Press Bass Treble Bridge**



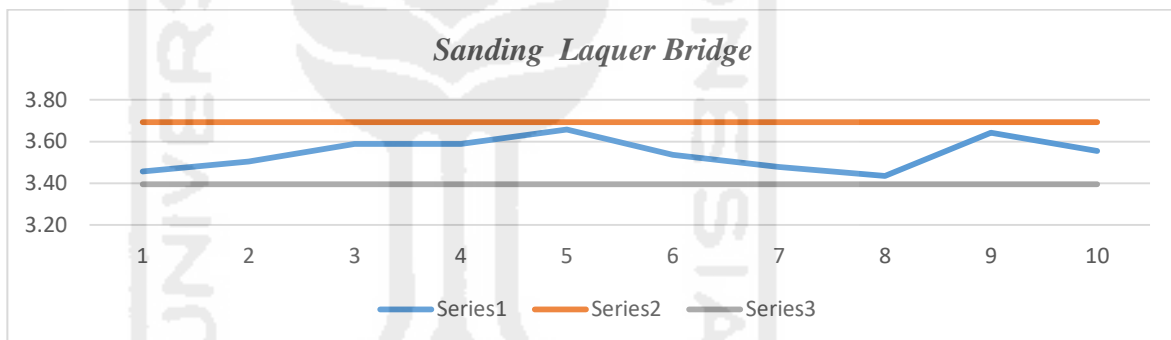
e. **Membersihkan Lem Sisa Bridge**



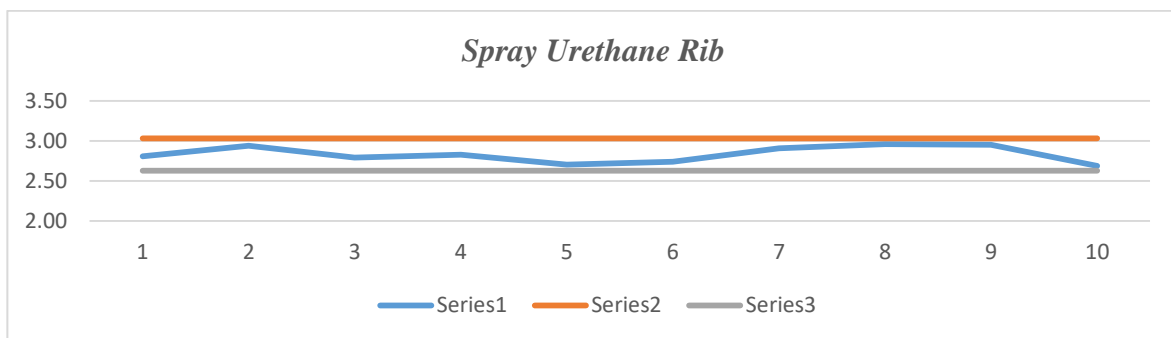
f. *Spray Laquer Rib dan Bridge*



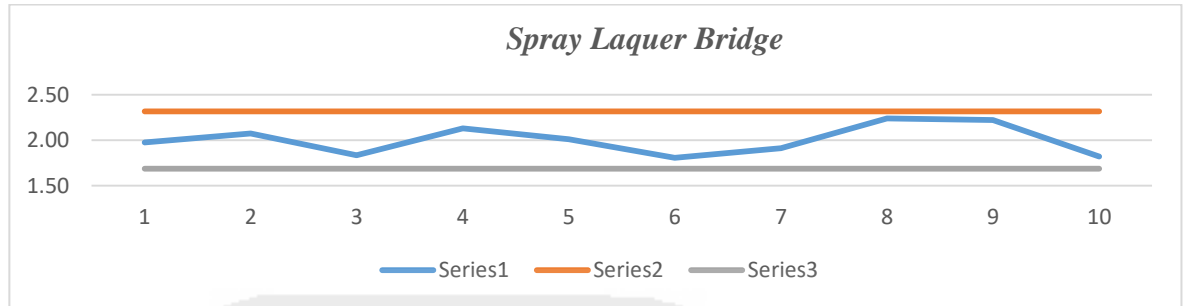
g. *Sanding Laquer Rib*



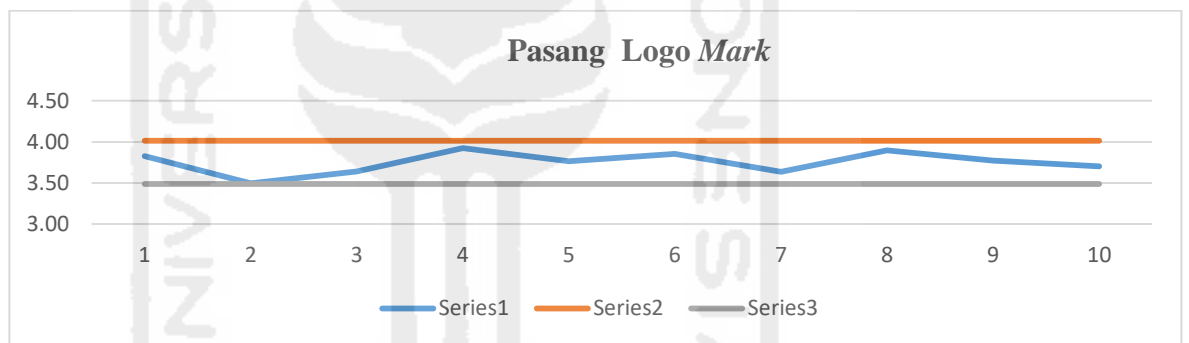
h. *Spray Laquer Rib*



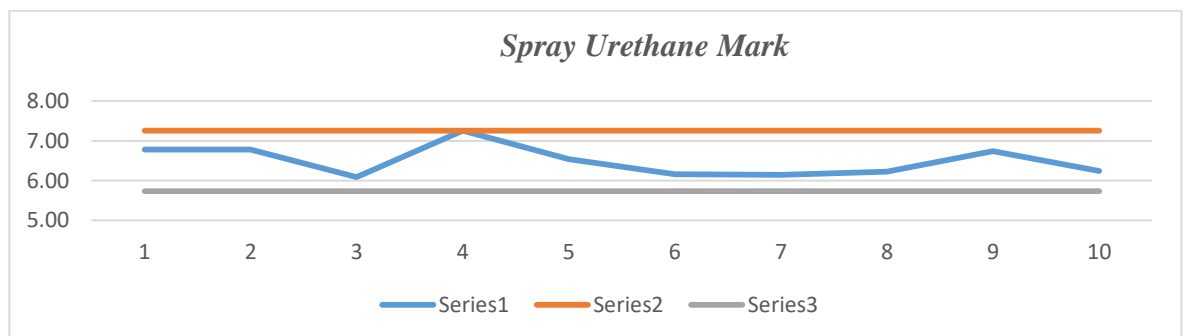
*i. Sanding Laquer Bridge*



*j. Pasang Logo Mark*



*k. Spray Urethane Mark*



## 1. Cek Mutu

