

LAMPIRAN

1. Data Produk Cacat Bulan Juli

<i>Sound Board Repair</i>												
No	Jenis Cacat	Model Upright Piano							Total Reject	Peresentase	Akumulatif %	
		B1	B2	B3	P22	M2	B113	P121				P116
1	Rib Pecah	19	1	1		1	1			23	53%	53%
2	<i>Sound Board</i> Pecah		2	3	4					9	21%	74%
3	Rib Renggang			1	1	1				3	7%	81%
4	Rib Geser	1					1	1		3	7%	88%
5	Rib Cacat								1	1	2%	91%
6	<i>Bass Bridge</i> Gompal				1					1	2%	93%
7	<i>Sound Board</i> Bergaris	1								1	2%	95%
8	Bore Geser				1					1	2%	98%
9	Trible Pecah		1							1	2%	100%
Total		21	4	5	7	2	2	1	1	43	100%	

2. Data Produk Cacat Bulan Agustus

<i>Sound Board Repair</i>												
No	Jenis Cacat	Model Upright Piano							Total Reject	Peresentase	Akumulatif %	
		B1	B2	B3	P22	M2	B113	P121				P116
1	Rib Pecah	20	2	1			1			24	59%	59%
2	<i>Sound Board</i> Pecah		2	2	4					8	20%	78%
3	Rib Renggang	2			1					3	7%	85%

<i>Sound Board Repair</i>												
No	Jenis Cacat	Model Upright Piano								Total Reject	Peresentase	Akumulatif %
		B1	B2	B3	P22	M2	B113	P121	P116			
4	Rib Geser	1			1					2	5%	90%
5	Rib Melengkung							1		1	2%	93%
6	Rib Numpang				1					1	2%	95%
7	Bridge Geser			1						1	2%	98%
8	Percobaan	1								1	2%	100%
Total		24	4	4	7	0	1	1	0	41	100%	

3. Data Produk Cacat Bulan September

<i>Sound Board Repair</i>												
No	Jenis Cacat	Model Upright Piano								Total Reject	Peresentase	Akumulatif %
		B1	B2	B3	P22	M2	B113	P121	P116			
1	Rib Pecah	14	3	1	1	2	1			22	42%	42%
2	<i>Sound Board</i> Pecah	1	2	3	3					9	17%	60%
3	Rib Renggang	3		1	1		1			6	12%	71%
4	Rib Geser	2						1	1	4	8%	79%
5	Rib Cacat	1		1						2	4%	83%
6	<i>Bass Bridge</i> Gompal				2					2	4%	87%
7	Rib Melengkung							1		1	2%	88%
8	<i>Sound Board</i> Bergaris			1						1	2%	90%
9	Rib Numpang		1							1	2%	92%
10	Salah <i>Press Bridge</i>	1								1	2%	94%
11	<i>Sound Board</i> Uki	1								1	2%	96%

<i>Sound Board Repair</i>												
No	Jenis Cacat	Model Upright Piano							Total Reject	Peresentase	Akumulatif %	
		B1	B2	B3	P22	M2	B113	P121				P116
12	<i>Sound Board</i> mengelupas	1								1	2%	98%
13	Serat <i>Sound Board</i> Kebalik					1				1	2%	100%
Total		24	6	7	7	3	2	2	1	52	100%	

4. Data Produk Cacat Bulan Oktober

<i>Sound Board Repair</i>											
No	Jenis Cacat	Model Upright Piano							Total Reject	Peresentase	Akumulatif %
		B3	B2	B1	JX	P121	P22	B113			
1	Rib Pecah	1	2	21				2	26	58%	58%
2	rib renggang	4		1	1	1			7	16%	73%
3	Rib retak		1	2					3	7%	80%
4	Rib gompal	1		1					2	4%	84%
5	S.B Minori	1					1		2	4%	89%
6	Rib patah			1			1		2	4%	93%
7	S.B Gompal	1							1	2%	96%
8	S.B Retak	1							1	2%	98%
9	S.B Sisik						1		1	2%	100%
Total		9	3	26	1	1	3	2	45	100%	

5. Data Produk Cacat Bulan November

<i>Sound Board Repair</i>												
No	Jenis Cacat	Model Upright Piano								Total Reject	Peresentase	Akumulatif %
		B1	JX	B121	P116	P121	P22	B3	M2L			
1	Rib Pecah	28	1							29	40%	40%
2	S.B Pecah				2	6	2	2	2	14	19%	59%
3	S.B Minori			2	1	4	2	3		12	16%	75%
4	Rib Renggang	4								4	5%	81%
5	S.B gores							2		2	3%	84%
6	RIB Geser	1				1				2	3%	86%
7	S.B renggang (mati lampu)	1				1				2	3%	89%
8	Rib Bluestain	1								1	1%	90%
9	S.B Sobek	1								1	1%	92%
10	Treble bridge pecah		1							1	1%	93%
11	S.B Kasar	1								1	1%	95%
12	S.B Muke	1								1	1%	96%
13	S.B Kependekan			1						1	1%	97%
14	S.B Retak					1				1	1%	99%
15	S.B Dekok					1				1	1%	100%
Total		38	2	3	3	14	4	7	2	73	100%	

6. Data Produk Cacat Bulan Desember

<i>Sound Board Repair</i>											
No	Jenis Cacat	Model <i>Upright Piano</i>							Total Reject	Peresentase	Akumulatif %
		B3	B2	B1	JX	P121	P22	B113			
1	Rib Pecah	1	3	5	1		1	2	13	100%	100%
Total		1	3	5	1		1	2	13	100%	



A. Gambar cacat Rib Pecah



B. Gambar cacat Rib *Sound Board* Pecah



C. Gambar cacat Rib Rib Renggang



D. Gambar cacat Rib Geser



E. Gambar cacat Rib *Sound Board* Minori



F. Cara Penumpukan Rib

